

## Chautauqua Chemicals Company, Inc.

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# Miraclean EC-140

Liquid Electrocleaner Technical Data

## **GENERAL DESCRIPTION**

Miraclean EC-140 is a highly alkaline liquid soak and electrocleaner for ferrous metals. Miraclean EC-140 has been formulated to be highly conductive, free rinsing, and low foaming.
Miraclean EC-140 will also keep plating barrels and other equipment clean and free of oils.
Miraclean EC-140 can also be used as a spray cleaner.

## NORMAL USE

Concentration	5 – 25 % by volume for electrocleaning
	2-4 % by volume for spray cleaning
Temperature	140 – 180° F (60 - 82° C)
Voltage	6 – 9 volts
Current	50 – 100 amps per ft <sup>2</sup>
Equipment	Mild Steel

## SOLUTION MAKE-UP

- 1. Fill tank <sup>2</sup>/<sub>3</sub> full with cold or warm water.
- 2. Slowly add required amount of Miraclean EC-140 with mild agitation.
- 3. Add water to operating level and heat to temperature.

## **ADVANTAGES**

- 1. Low Foaming.
- 2. Non-Silicated.
- 3. Long bath life.
- 4. Spray cleaner.
- 5. High level of conductivity.
- 6. Liquid product can be used with automatic feed.
- 7. Instant solubility.
- 8. Easy to handle.

## NORMAL CONTROL

Analytical Method (Equipment available from Chautauqua Chemicals Co.)

- 1. Pipette a 10 mL sample into a 250 mL Erlenmeyer flask.
- 2. Add 50 mL of distilled water.
- 3. Add 3 to 5 drops of phenolphthalein indicator.
- 4. Titrate with 1.0N hydrochloric acid until pink color disappears.
- 5. Calculation: Percent Concentration of Miraclean EC-140 = mLs of 1.0N HCl x 1.26

## HANDLING AND SAFETY CONSIDERATIONS

Consult MSDS sheet on this product for handling considerations, hazard information, and first aid procedures.

#### **OTHER INFORMATION**

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